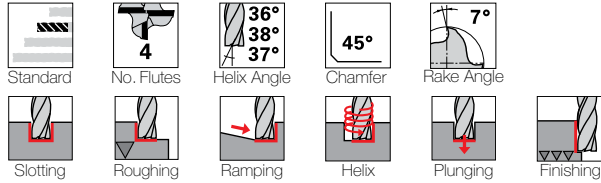


RF 100 DIVER (4-flute) - Inch - Standard Length



center cutting



Tool material

Solid Carbide

Surface finish

nano-Si®

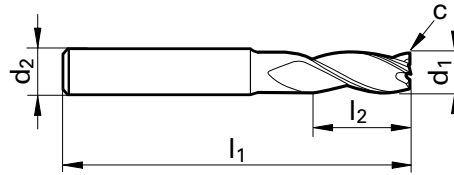
Series

6757

Application group	Material examples	Ideal for
P	Steel	●
M	Stainless steel	●
K	Cast iron	●
N	Aluminum	○
S	Ni / Ti alloys	●
H	Hardened steel	—

●=Optimal ○=Secondary

Speed and Feed data found on page 278



d1 h10	d2 h6	l1	l2	c	No. of Flutes	Code no.	EDP Number
inch	inch	inch	inch	inch x 45°			
1/8	1/8	1 1/2	1/4	0.001	4	3.170	9067570031700
3/16	3/16	2	3/8	0.002	4	4.760	9067570047600
1/4	1/4	2 1/2	1/2	0.002	4	6.350	9067570063500
5/16	5/16	2 1/2	3/4	0.003	4	7.940	9067570079400
3/8	3/8	2 1/2	7/8	0.004	4	9.520	9067570095200
7/16	7/16	2 3/4	7/8	0.004	4	11.110	9067570111100
1/2	1/2	3 1/2	1	0.005	4	12.700	9067570127000
5/8	5/8	3 1/2	1 1/4	0.006	4	15.870	9067570158700
3/4	3/4	4	1 1/2	0.007	4	19.050	9067570190500
1	1	5	1 1/2	0.010	4	25.400	9067570254000