



## 4-Flute - Inch - Short Length



## center cutting



Stub



No. Flutes



Helix Angle



Chamfer



Flute Angle



Slotting



Roughing



Ramping



Helix



Plunging



Finishing



HA



HB

Tool material

Solid Carbide

Surface finish

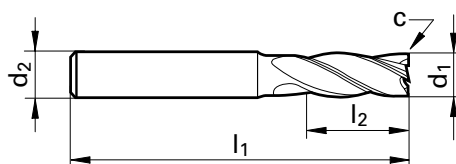
nano-Si®

Series

6874

Application group	Material examples	Ideal for
P	Steel	●
M	Stainless steel	●
K	Cast iron	●
N	Aluminum	○
S	Ni / Ti alloys	●
H	Hardened steel	—

●=Optimal    ○=Secondary



d1 h10	d2 h6	l1	l2	c	No. of Flutes	Code no.	EDP Number
inch	inch	inch	inch	inch x 45°			
1/4	1/4	2	1/2	0.002	4	6.350	9068740063500
5/16	5/16	2	1/2	0.003	4	7.940	9068740079400
3/8	3/8	2	5/8	0.004	4	9.520	9068740095200
7/16	7/16	2 1/2	5/8	0.004	4	11.110	9068740111100
1/2	1/2	2 1/2	5/8	0.005	4	12.700	9068740127000
5/8	5/8	3	3/4	0.006	4	15.870	9068740158700
3/4	3/4	3	1	0.007	4	19.050	9068740190500