

**INCH****METRIC**

TDM Blade-Chipper

**End Mill
TDM Type**

Fig. 1

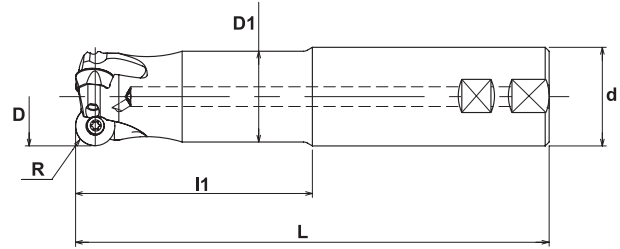
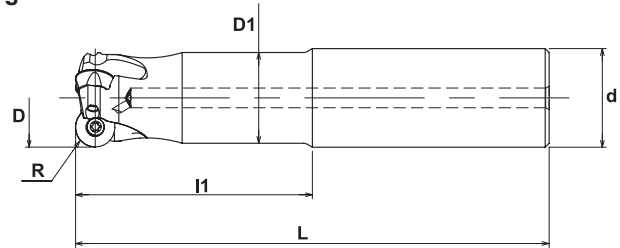


Fig. 2

**Specifications - Inch with 10mm insert**

CATALOG NUMBER	STK	DIMENSIONS						FIG.	INSERT	Q	PARTS	
		D	R	L	l1	d	D1				Screw	Wrench
TDM-3100-2.0-S100-10NP	•	1.00	.197	7.00	2.00	1.00	.945	1	RPMT10T3MOE-**	3	DSW-307H	T-10
TDM-3100-3.0-S100-10NP	•	1.00	.197	8.00	3.00	1.00	.945	1		3		
TDM-4125-3.0-S125-10NP	•	1.25	.197	5.50	3.00	1.25	1.14	1		4		
TDM-4125-4.75-S125-10NP	•	1.25	.197	8.00	4.75	1.25	1.14	1		4		
TDM-5150-3.0-S125-10NP	•	1.50	.197	5.50	3.00	1.25	1.26	1		5		
TDM-5150-4.75-S125-10NP	•	1.50	.197	8.00	4.75	1.25	1.26	1		5		

Note: All cutters are supplied without inserts.

Specifications - Inch with 12mm insert

CATALOG NUMBER	STK	DIMENSIONS						FIG.	INSERT	Q	PARTS	
		D	R	L	l1	d	D1				Screw	Wrench
TDM-2100-2.0-S100-12NP	•	1.00	.236	7.00	2.00	1.00	.945	1	RPMT1204MOE-**	2	DSW-410H	T-15
TDM-2100-3.0-S100-12NP	•	1.00	.236	8.00	3.00	1.00	.945	1		2		
TDM-3125-3.0-S125-12NP	•	1.25	.236	5.50	3.00	1.25	1.14	1		3		
TDM-3125-4.75-S125-12NP	•	1.25	.236	8.00	4.75	1.25	1.14	1		3		
TDM-4150-3.0-S125-12NP	•	1.50	.236	5.50	3.00	1.25	1.26	1		4		
TDM-4150-4.75-S125-12NP	•	1.50	.236	8.00	4.75	1.25	1.26	1		4		

Note: All cutters are supplied without inserts.

Specifications - Metric with 10mm insert

CATALOG NUMBER	STK	DIMENSIONS						FIG.	INSERT	Q	PARTS	
		D	R	L	l1	d	D1				Screw	Wrench
TDM-3025-60-S25	•	25	5	120	60	25	23	2	RPMT10T3MOE-**	3	DSW-307H	T-10
TDM-4032-70-S32	•	32	5	130	70	32	29	2		4		

Note: All cutters are supplied without inserts.