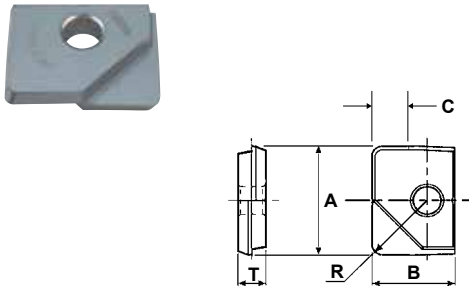
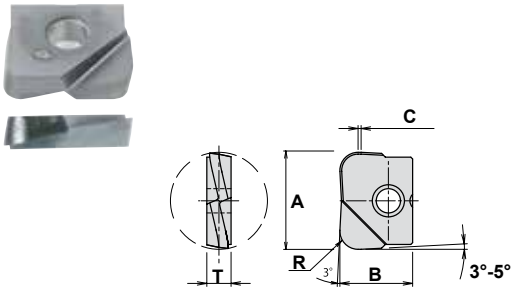




Mirror Radius Insert Selection

Material	RME / RNM	FRE / FRM
		
	<p>Neutral Geometry Finish</p> <p>DH103 (JC5003 / JC8003) JC8015 (JC5015)</p>	<p>High Feed Geometry Semi-Finish Finish</p> <p>DH102 (JC6102) JC8015</p>
Gray Cast Iron (200-250 HB)	DH103 (JC5003 / JC8003)	DH102 (JC6102)
Nodular Cast Iron (180-250 HB)	DH103 (JC5003 / JC8003)	DH102 (JC6102)
Carbon Steel	JC8015 (JC5015)	JC8015
Low Alloy Steel	JC8015 (JC5015)	JC8015
Mold Steel (30-40 HRC)	DH103 (JC5003 / JC8003)	DH102 (JC6102)
Tool & Die Steel (40-50 HRC)	DH103 (JC5003 / JC8003)	DH102 (JC6102)
Hardened Die Steel (50-60 HRC)	DH103 (JC5003 / JC8003)	DH102 (JC6102)
Stainless Steel (45 HRC)	JC8015 (JC5015)	JC8015
Titanium	JC8015 (JC5015)	JC8015
Copper Alloys	JC8015 (JC5015)	JC8015
Aluminum	JC8015 (JC5015)	JC8015

First Choice

Second Choice