



QM Mini

MPM Style High Feed Mill



- High speed and high efficient machining.
- Multiple insert choices - High Feed Milling, Shoulder Milling of steel & aluminum, Milling of high hardened steels, Finishing side & bottom face.
- Able to machine wide variety of materials including high temp alloys.
- Capable of running on low horse power & compact machines.
- G-body is a GN surface-hardening treatment on thermal resistant high strength steel giving a hardness over 65 HRC and secures insert pocket and holder against thermal deformation improving body durability.

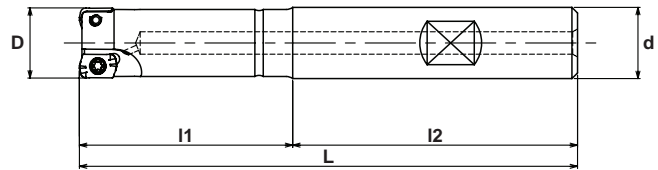


INCH

METRIC

QM Mini

PME Style



Specifications for End Mill - Inch

CATALOG NUMBER	STK	DIMENSIONS					INSERT	Q	PARTS	
		D	L	I1	I2	d			Screw	Wrench
PME-2037-1.0-S037LG*	•	.375	3.50	1.00	2.50	.375	EOM**0602**ZER	2	DSW-1840H	T-06
PME-3050-1.5-S050LG	•	.500	3.50	1.50	2.00	.500	EOHW0602**ZTR	3		
PME-4062-1.5-S062LG	•	.625	4.50	1.50	3.00	.625	YOHW0602**ZER-12 ZOMT0602**ZER	4		

*Note: Recommended to use only high feed insert.

Note: All cutters are supplied without inserts or wrenches.



Fig. 1

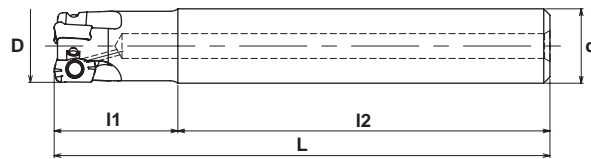
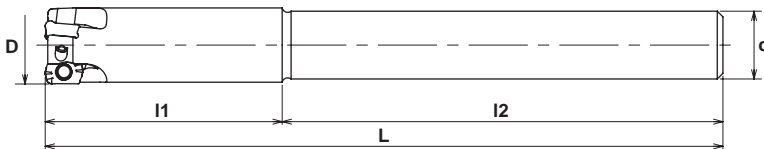


Fig. 2



Specifications for End Mill - Metric

CATALOG NUMBER	STK	DIMENSIONS					FIG.	INSERT	Q	PARTS	
		D	L	I1	I2	d				Screw	Wrench
PME2010S10	•	10	80	20	60	10	1	EOM**0602**ZER EOHW0602**ZTR YOHW0602**ZER-12 ZOMT0602**ZER	2	DSW-1840H	T-06
PME3012S12	•	12	80	20	60	12	1		3		
PME3014S12	•	14	80	20	60	12	1		3		
PME2011S10-LS	•	11	120	33	87	10	2		2		
PME3013S12-LS	•	13	120	39	81	12	2		3		
PME3014S12-LS	•	14	120	42	78	12	2		3		

Note: All cutters are supplied without inserts or wrenches.