MOUNTING CONFIGURATIONS

The following illustrations demonstrate the various mounting configurations when utilizing the related adapters and riser plates with the Loc-Down Screws /12mm Dowel Pins.

Note: For complete mounting configurations, refer to our Product Solid Models, which maybe requested on our website.

Product - Basic Configurations			
Item	**Description**	**Height Z**	**Product Base**
Vise			
RWP-502	100mm Self Centering Vise	2.971"	6.5' L x 4.125" W
Vise Adapters			
RWP-209-V100	Emergency Adapter 100mm interface / Blank	1.50"	9.90" dia
RWP-222-V100	Universal Adapter 100mm interface / T-Slots	2.00"	9.875" dia
RWP-223-V100	Universal Adapter 100mm interface / T-Slots	2.00"	11.90" dia
Vise Riser			
RWP-242-V100	Vise Riser w/ adapter mounting configurations	1.75"	8.45" dia
Vise Dovetail Riser			
RWP-244-V100	Vise 2.25" Dovetail Riser	1.00"	6.5' L x 4.125" W

Adapter Connection - Direct options				
I. DIRECT	**Description**	**Height Z**	**Total Z**	**Product Base**
RWP-502	100mm Self Centering Vise	2.971"	4.471"	9.90" dia
RWP-209-V100	Emergency Adapter 100mm interface / Blank	1.50"		
RWP-502	100mm Self Centering Vise	2.971"	4.971"	9.875" dia
RWP-222-V100	Universal Adapter 100mm interface / T-Slots	2.00"		
RWP-502	100mm Self Centering Vise	2.971"	4.971"	11.90" dia
RWP-223-V100	Universal Adapter 100mm interface / T-Slots	2.00"		
RWP-502	100mm Self Centering Vise	2.971"	4.721"	8.45" dia
RWP-242-V100	Vise Riser w/ adapter mounting configurations	1.75"		

Adapter / Riser Connections - Stacked options				
II. STACKED	**Description**	**Height Z**	**Total Z**	**Product Base**
RWP-502	100mm Self Centering Vise	2.971"		–
RWP-242-V100	Vise Riser w/ adapter mounting configurations	1.75"	6.221"	8.45" dia
RWP-209-V100	Emergency Adapter 100mm interface / Blank	1.50"		9.90" dia
RWP-502	100mm Self Centering Vise	2.971"		–
RWP-242-V100	Vise Riser w/ adapter mounting configurations	1.75"	6.721"	8.45" dia
RWP-222-V100	Universal Adapter 100mm interface / T-Slots	2.00"		9.875" dia
RWP-502	100mm Self Centering Vise	2.971"		–
RWP-242-V100	Vise Riser w/ adapter mounting configurations	1.75"	6.721"	8.45" dia
RWP-223-V100	Universal Adapter 100mm interface / T-Slots	2.00"		11.90" dia

MOUNTING CONFIGURATIONS – 2.25" DOVETAIL FIXTURE

The following illustrations demonstrate the various mounting configurations when utilizing Raptors' 2.25" Dovetail Fixtures: RWP-006 & RWP-006SS.

This configuration allows for quick change from a dovetail application to a vise application by simply mounting the RWP-244-V100, 2.25" dovetail riser plate, to the dovetail fixture and mounting the vise on top. Simple and easy!

Notes:

- Dovetail Fixture base has 3.8" BC dia. mounting interface & will only connect to the standard adapters, as illustrated.
- For complete mounting configurations, refer to our Product Solid Models, which maybe requested on our website.

Vise, Dovetail Riser, 2.25" Dovetail Fixture, Standard Adapter Connections Options				
	Description	Height Z	Total Z	Product Base
I.				
RWP-502	100mm Self Centering Vise	2.971"		
RWP-244-V100	Vise Connector w/ 2.25" Dovetail Base	1.00"		
RWP-006(SS)	2.25" Dovetail Fixture - with BC dia 3.8"	2.50"	7.971"	9.055" dia
RWP-209	Standard Emergency Adapter / no mounting holes	1.50"		
II.				
RWP-502	100mm Self Centering Vise	2.971"		
RWP-244-V100	Vise Connector w/ 2.25" Dovetail Base	1.00"		
RWP-006(SS)	2.25" Dovetail Fixture - with BC dia 3.8"	2.50"	8.471"	9.875" dia
RWP-222	Standard Universal Adapter SML / T-Slots	2.00"		
III.				
RWP-502	100mm Self Centering Vise	2.971"		
RWP-244-V100	Vise Connector w/ 2.25" Dovetail Base	1.00"		
RWP-006(SS)	2.25" Dovetail Fixture - with BC dia 3.8"	2.50"	8.471"	11.95" dia
RWP-223	Standard Universal Adapter LRG / T-Slots	2.00"		

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