

# Swing Ball

**INCH**

## INSERTS

Fig. 1

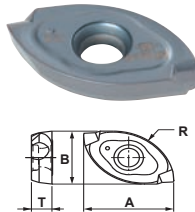


Fig. 2

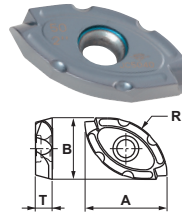


Fig. 3

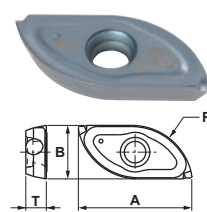


Fig. 4

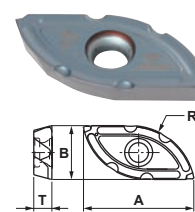


Fig. 5 (For welds or hardened material)

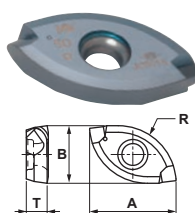


Fig. 6 (For welds or hardened material)

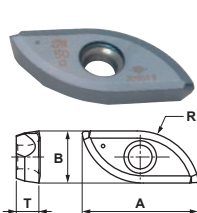


Fig. 7

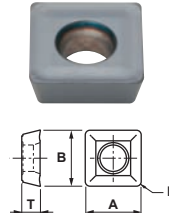
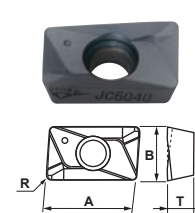


Fig. 8



## Specifications

CATALOG NUMBER	DIMENSIONS				FIG.	COATED	
	R	A	B	T		JC8015	JC5040
SWB2075HME	.375	.625	.372	.150	1	•	•
SWB2075HSE	.375	.765	.307	.150	3	•	•
SWB2075MMW	.375	.625	.372	.150	5	•	
SWB2075MSW	.375	.765	.307	.150	6	•	
SWB2100HME	.500	.728	.487	.150	1	•	•
SWB2100HSE	.500	.936	.413	.150	3	•	•
SWB225MMW	.492	.728	.487	.150	5	•	
SWB225MSW	.492	.936	.413	.150	6	•	
SWB2125HME	.625	.937	.630	.217	1	•	•
SWB2125HSE	.625	1.16	.549	.517	3	•	•
SWB2125MMW	.625	.937	.630	.217	5	•	
SWB2125MSW	.625	1.16	.549	.217	6	•	
SWB2150HMNE	.750	1.14	.772	.236	2	•	•
SWB2150HSNE	.750	1.43	.610	.236	4	•	•
SWB2150MMW	.750	1.14	.772	.236	5	•	
SWB2150MSW	.750	1.43	.610	.236	6	•	
SWB2200HMNE	.984	1.35	1.01	.276	2	•	•
SWB2200HSNE	.984	1.68	.819	.275	4	•	•
SWB250MMW	.984	1.35	1.01	.276	5	•	
SWB250MSW	.984	1.68	.819	.275	6	•	
ZCMT100308R	.031	.409	.250	.134	8	• (JC5015)	•
IM-SP32GS	.016	.375	.375	.125	7	• (JC5015)	•
IM-SP43GS	.031	.500	.500	.187	7	• (JC5118)	•

**METRIC**

# Swing Ball

## INSERTS

Fig. 1

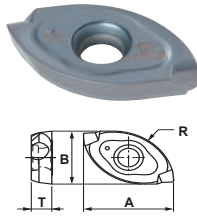


Fig. 2

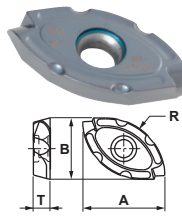


Fig. 3

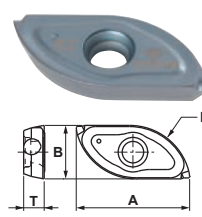


Fig. 4

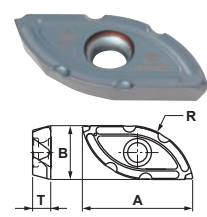


Fig. 5 (For welds or hardened material)

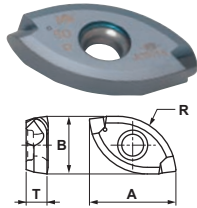


Fig. 6 (For welds or hardened material)

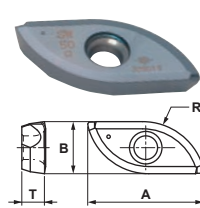


Fig. 7

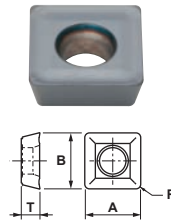


Fig. 8

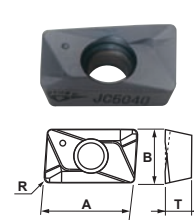
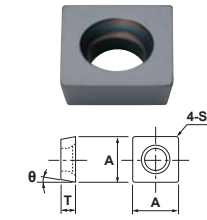


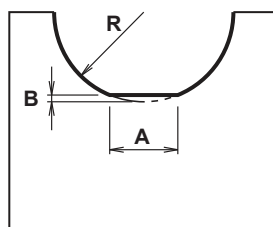
Fig. 9



## Specifications

CATALOG NUMBER	DIMENSIONS				FIG.	COATED	
	R	A	B	T		JC8015	JC5040
SWB232HM-G	16	26	16	5.35	1	•	•
SWB232HS-G	16	31.7	13.9	5.35	3	•	•
SWB232MMW-G	16	26	16	5.35	5	•	
SWB232MSW-G	16	31.7	13.9	5.35	6	•	
SWB240HMN	20	30.4	20.8	6.85	2	•	•
SWB240HSN	20	37.5	16.3	6.85	4	•	•
SWB240MMW	20	30.4	20.8	6.85	5	•	
SWB240MSW	20	37.5	16.3	6.85	6	•	
SWB250HMN-N	25	34.4	25.7	7	2	•	•
SWB250HSN-N	25	42.6	20.8	7	4	•	•
SWB250MMW	25	34.4	25.7	7	5	•	
SWB250MSW	25	42.6	20.8	7	6	•	
ZCMT100308R	.8	10.4	6.35	3.4	8	• (JC5015)	•
IM-SP32GS	.4	9.525	9.525	3.18	7	• (JC5015)	•
IM-SP43GS	.8	12.7	12.7	4.76	7	• (JC5118)	•
SPGA090304	.4	9.525	9.525	3.18	9		•

## Machined form by Swing Ball



### SWB type insert

DIMENSIONS		
R	A	B
16	3.4	0.09
20	4.3	0.12
25	5.2	0.14